



PSB 221A

Upper Arm Bushing (2 per arm)
OE Number : RBX 500301

1. Remove worn OE bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel
3. Clean housing with sand paper to remove sharp edges, so as not to damage new bushing.
4. Remove metal sleeve from new poly bushing.
5. Lubricate inside and outside of new poly bushing with multi-purpose grease.
6. Press new bushing into the arm, ensure the most tapered flange faces the arm when pressing in the new poly bushing.
7. Bench vice or mechanical press can be used
8. Once the bushing is inserted, tap the metal sleeve into the bushing, using a rubber mallet.
9. The new bushing installation is now complete.

PSB 221C *(Installation instructions same as PSB 221A)*

Lower Arm Front Bushing (1 per arm)
OE Number : LR055288

PSB 221B

Lower Arm Rear Bushing (1 per arm)
OE Number : LR0 25159

1. Remove original bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges, so as not to damage new bushing.
4. Remove metal sleeve from new poly bushing.
5. Lubricate inner part of the bushing with multi purpose grease.
6. Tap poly bushing into housing with a rubber mallet.
7. Tap metal sleeve into poly bushing.
8. The new bushing installation is now complete.